

Work Order ID 90515

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Item ID: D350-607-511

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Basket Mounting Installation

Start Date: 9/19/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 10/12/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12-09-20 Tooling:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty.	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-3	A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-511 CHG002

MLJ 12-11-21

140

Pick Kit

0.00

140

Packaging

Memo

0.00

Packaging

12-11-20



150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.00

Quality Control

12-11-21

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Item ID: D350-607-511 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Quick Release Basket Mounting Installation
 Start Date: 9/19/12 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/12/12 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00							
160									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511 Location: PICG12								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

8 12/11/22 DAS 20 3-89

12/11/22 MF 12-11-22

Picklist Print

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Work Order ID: 90515

Parent Item: D350-607-511

Start Date: 9/19/12

Required Date: 10/12/12

Parent Item Name: Quick Release Basket Mounting Installation

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3910-3 Crosstube Lug		Manufactured	No			140	Each	72.0000	4	4	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST464		72							
				87670		36							
				88547		36							
D3984 Rubber Extrusion, Crosstube		Manufactured	No			140	f	175.4840	2	2	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST080		175.484							
				53707		175.484							
D4143-041 Crosstube Lug Assembly, Fwd		Manufactured	No			140	Each	9.0000	1	1	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST468		9							
				85752		3							
				87545		4							
				88047		2							
D4149-041 Crosstube Lug Assembly, Aft		Manufactured	No			140	Each	1.0000	1	1	20	12/11/20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG460		1							
				86026		1							

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Work Order ID: 90515

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 9/19/12

Required Date: 10/12/12

Start Qty: 1.00

Required Qty: 1.00

AN4114A Purchased No

140 Each 394.0000

16 16 ✓ *JD* *SK*

Bolt

Location	Loc Qty	Loc Code
FG	5	
122141	5	
ST357	389	
115374	1	
120187	13	
121068	17	
121708	4	
122141	4	
122800	250	
123021	100	

122800

MS21042104 Purchased No

140 Each 6,254.0000

16 16 ✓ *JD* *SK*

Nut

Location	Loc Qty	Loc Code
314	3223	
122452	3223	
FP001	4	
8182	4	
ST300	27	
119017	20	
121444	7	
ST314	3000	
123021	3000	

123021

MS2149F0432P Purchased No

140 Each 916.0000

32 32 ✓ *JD* *SK* *12/11/20*

Washer

Location	Loc Qty	Loc Code
275	594	
122441	594	
ST275	322	
121350	15	
122151	307	

122441

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Shop Packet Print

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